1. **PURPOSE:** Procedure for Rain protection sheet changing
2. **SCOPE:** Ovens Battery 1& 2
3. **RESPONSIBILITY:** Engineer In charge
4. **PERFORMANCE INDICATORS:**

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Sr. No.** | **Measure** | **Unit** | **Frequency** | **Acceptance Criteria** | **Responsibility** |
| **Quality** | | | | | |
| 1 |  |  |  |  |  |
| **Environment** | | | | | |
| 1 |  |  |  |  |  |
| **Safety** | | | | | |
| 1 |  |  |  |  |  |

1. **PROCEDURE:**

**PPE's to be used**: Helmet, Safety shoes, safety hand gloves, cutting goggle, welding shields and safety belt Dust mask.

**Aspect impact**

|  |  |
| --- | --- |
| Fumes | Health impact |
| Temperature  Steel Scrap | Health impact  Resource Depletion |

**Hazards identified**

Mechanical Hazard - Falling

Physical hazard – Temperature

Human behaviors- Improper housekeeping, non-use of PPE, Alcolism, Height phobia

**Procedure**

1. Take shutdown of concerned car before starting of job.

2. Protocol to be taken before start of the Job.

3. Ensure use of dust mask, hand gloves, Safety belt.

4. Fix chain block to channel (Pulley mounted channel)

5. Tie the hook to rain protection sheet.

6. Remove fixing bolts or cut supporting angles.

7. Lower the sheet & lift new/ repaired sheet.

8. Scrap generated to be shifted in contractor shed scrap bins

1. **REFERENCES:**
2. **RECORDS:**

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Sr. No.** | **Record No.** | **Record Title** | **Maintained by** | **Soft/Hard form** | **Retention Time** |
| 1. |  |  |  |  |  |
| 2. |  |  |  |  |  |
| 3. |  |  |  |  |  |
| 4. |  |  |  |  |  |
| 5. |  |  |  |  |  |
| 6. |  |  |  |  |  |

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| --- | --- | --- | --- |
| **Date** | **Manual Section Ref. & Para** | **Brief details of Revision** | **New Rev.** |
| 13-08-2022 | Header | Company logo & Document no. | 02 |
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| **Prepared By:**  Head Mechanical Maintenance, Battery 1- MCD | **Reviewed & Issued By:**  Management Representative | **Approved By:**  Head Mechanical Maintenance MCD |
| **Signature:** | **Signature:** | **Signature:** |
| **Review Date: 13.08.2022** | **Review Date: 13.08.2022** | **Review Date: 13.08.2022** |